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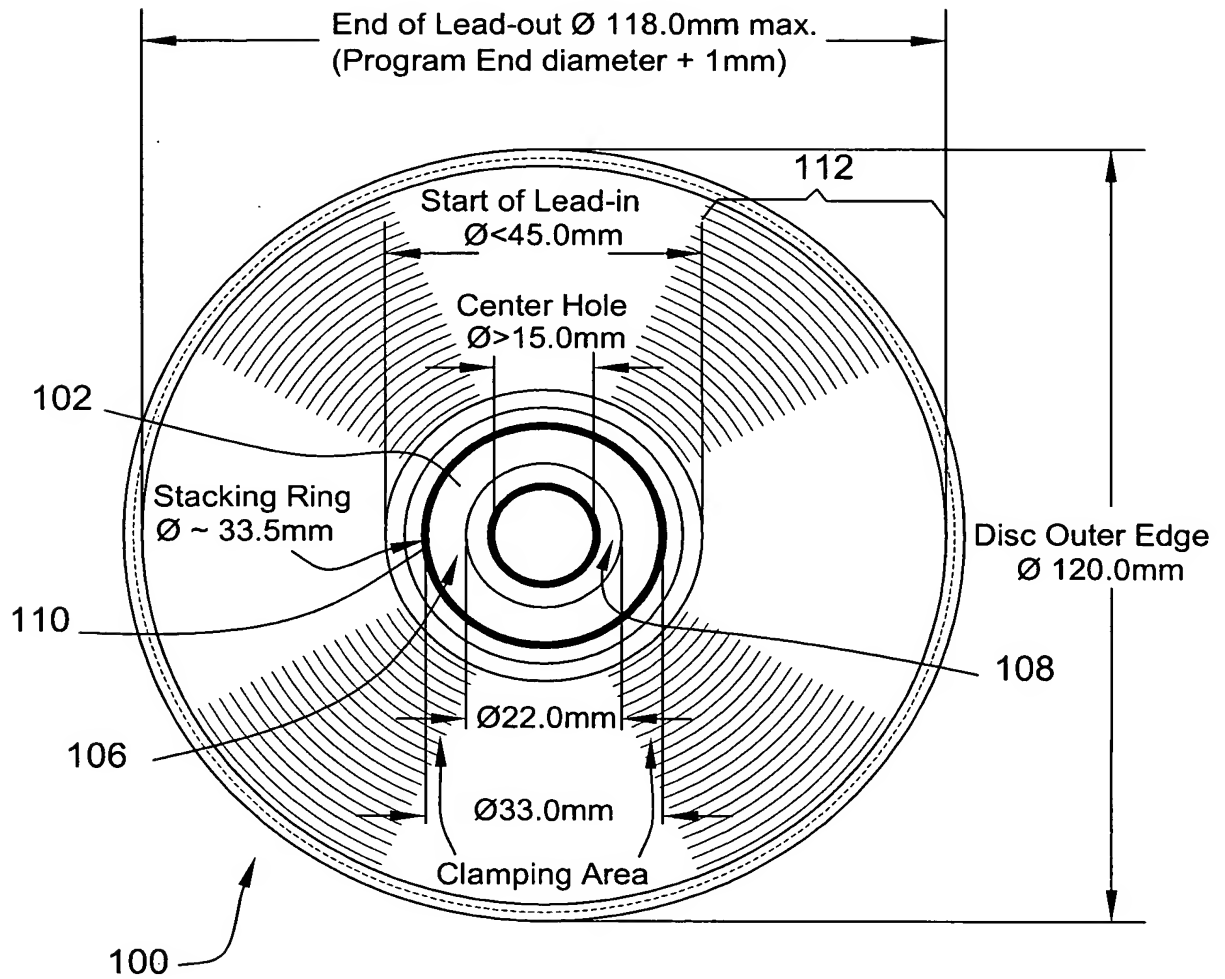
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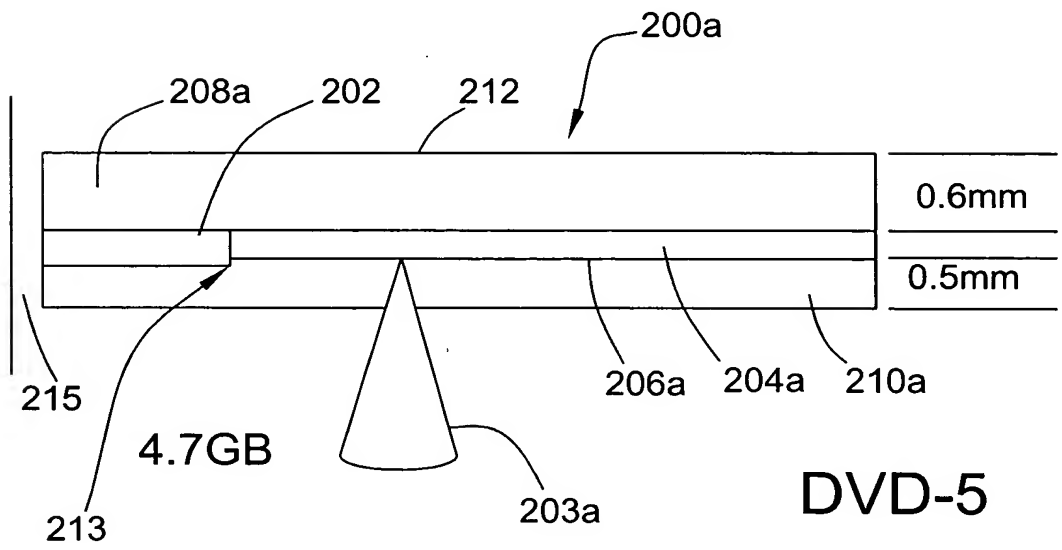
# FIG. 1

## DVD DIMENSIONS



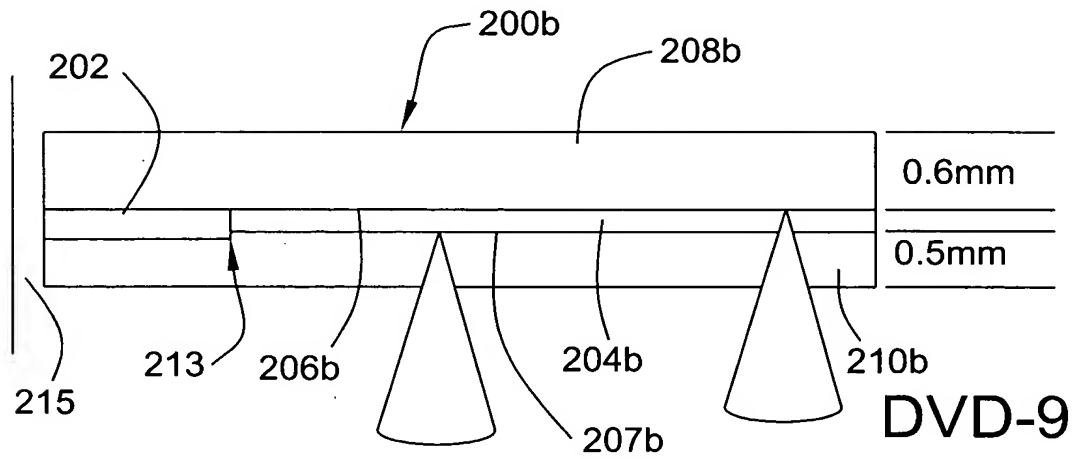
Patent Application No. 2004/0111111  
Filed 10/15/04  
Inventor: [Name]  
Attorney: [Name]

**FIG. 2A**  
**Single-Sided, Single Layer Disc**



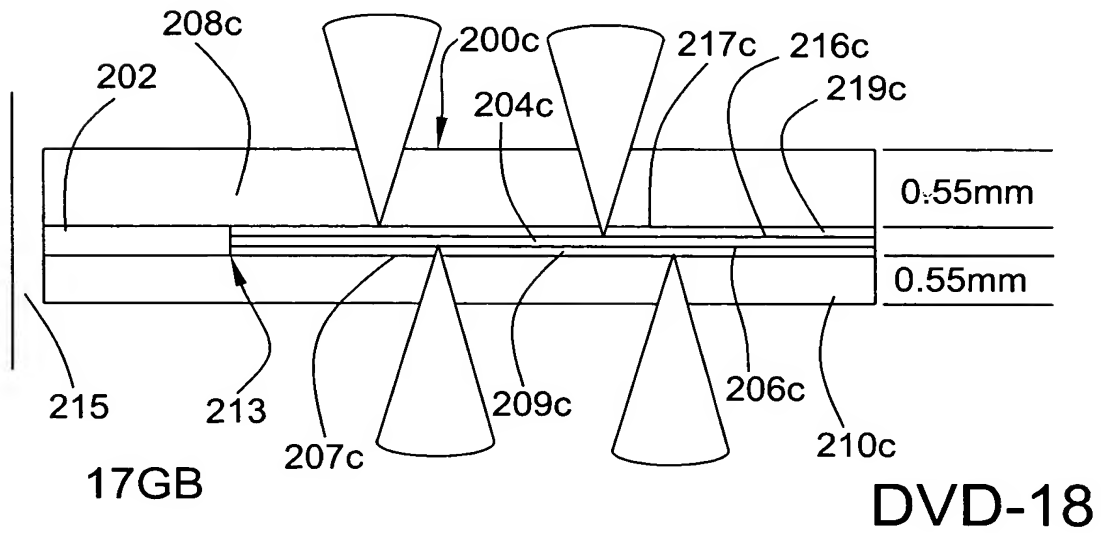
**FIG. 2B**

Single-Sided Double Layer Disc



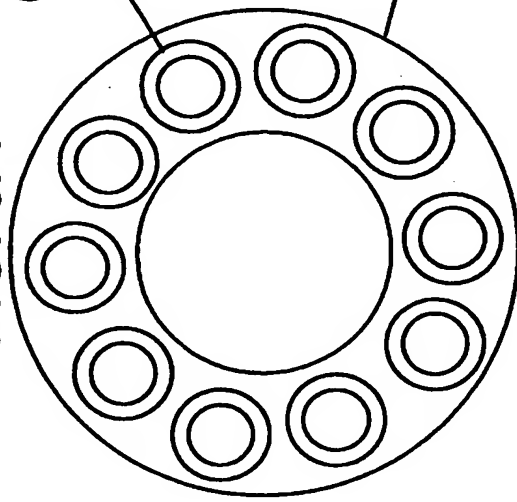
**FIG. 2C**

Double-Sided Dual Layer Disc



Coil Geometry and Placement  
(Within Clamping Area of Disc)

FIG. 3A



SMALL COILS

LARGE COILS

OUTER RIM

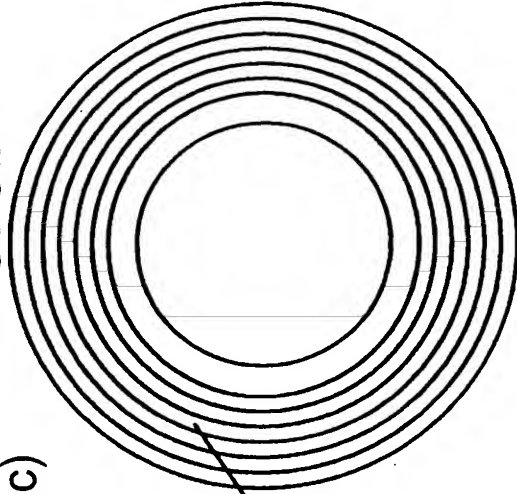
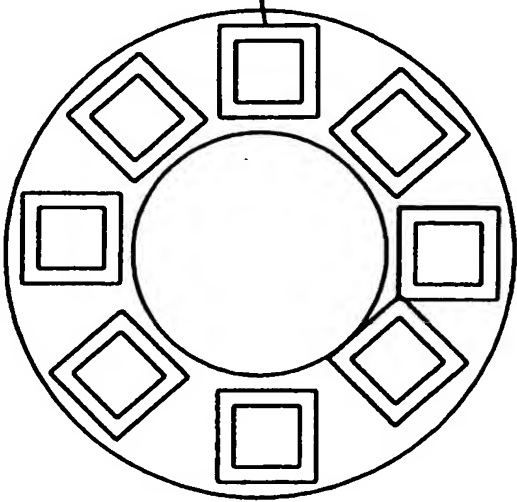


FIG. 3D

FIG. 3B



SMALL COILS

INNER RIM

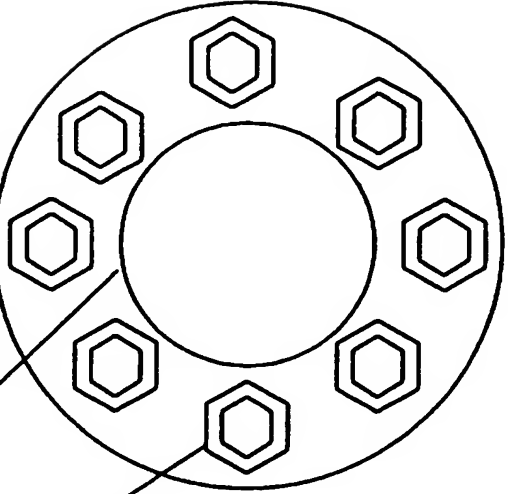


FIG. 3C

**After Initial Molding/Bonding and Before Stripping**

**For DVD 18**

**Layer 0**  
**Partial Reflect Layer**  
**Bonding Layer**  
**100% Reflect Layer**  
**Layer 1**

**DVD 9 Side "A"**

0.55 mm Polycarbonate  
Gold/Silver (10 microns)  
Bonding Lacquer  
Aluminum  
0.55 mm Acrylic Blank

**DVD 9 Side "B"**

0.55 mm Polycarbonate  
Gold/Silver  
Bonding Lacquer  
Aluminum  
0.55 mm Acrylic Blank

**FIG. 4A**

**For DVD 14**

**Layer 0**  
**1st Reflect Layer**  
**Bonding Layer**  
**2nd Reflect Layer**  
**Layer 1**

**DVD 9 Side "A"**

0.55mm Polycarbonate  
Gold/Silver (10 microns)  
Bonding Lacquer  
Aluminum  
0.55 mm Acrylic

**DVD 5 Side "B"**

0.55 Polycarbonate  
Aluminum  
N/A  
N/A  
N/A

**FIG. 4B**

### After Stripping

**For DVD 18**

**Layer 0**  
**Partial Reflect Layer**  
**Bonding Layer**  
**100% Reflect Layer**

## DVD 9 Side "A"

0.55 mm Polycarbonate  
Gold/Silver  
Bonding Lacquer  
Aluminum (Image of layer 1)

### DVD 9 Side "B"

**0.55 mm Polycarbonate  
Gold/Silver  
Bonding Lacquer  
Aluminum**

FIG. 5A

**For DVD 14**

**Layer 0**  
**1st Reflect Layer**  
**Bonding Layer**  
**2nd Reflect Layer**

## DVD 9 Side "A"

0.55 mm Polycarbonate  
Gold (partial reflect layer)  
Bonding Lacquer  
Aluminum (Image of layer 1)

**DVD 5 Side "B"**  
**(Not Stripped)**

0.55 mm Polycarbonate  
Aluminum  
N/A  
N/A

**FIG. 5B**

**After Final Assembly**

**For DVD 18**

**Layer 0 (disc A)**  
**Partial Reflect Layer (disc A)**  
**1<sup>st</sup> Bonding Layer (disc A)**  
**100% Reflect Layer (disc A)**  
**Protective Coating**  
**2<sup>nd</sup> Bonding**  
**Protective Coating**  
**100% Reflect Layer (disc B)**  
**1<sup>st</sup> Bonding Layer (disc B)**  
**Partial Reflect Layer (disc B)**  
**Layer 0 (disc B)**

**(2 layers readable from this side)**  
0.55 mm Polycarbonate  
Gold/Silver  
Bonding Lacquer  
Aluminum (Image of layer 1)  
PC Lacquer  
Cationic Bonding  
PC Lacquer  
Aluminum (Image of layer 1)  
Bonding Lacquer  
Gold/Silver  
0.55 mm Polycarbonate  
**(2 layers readable from this side)**

**FIG. 6A**

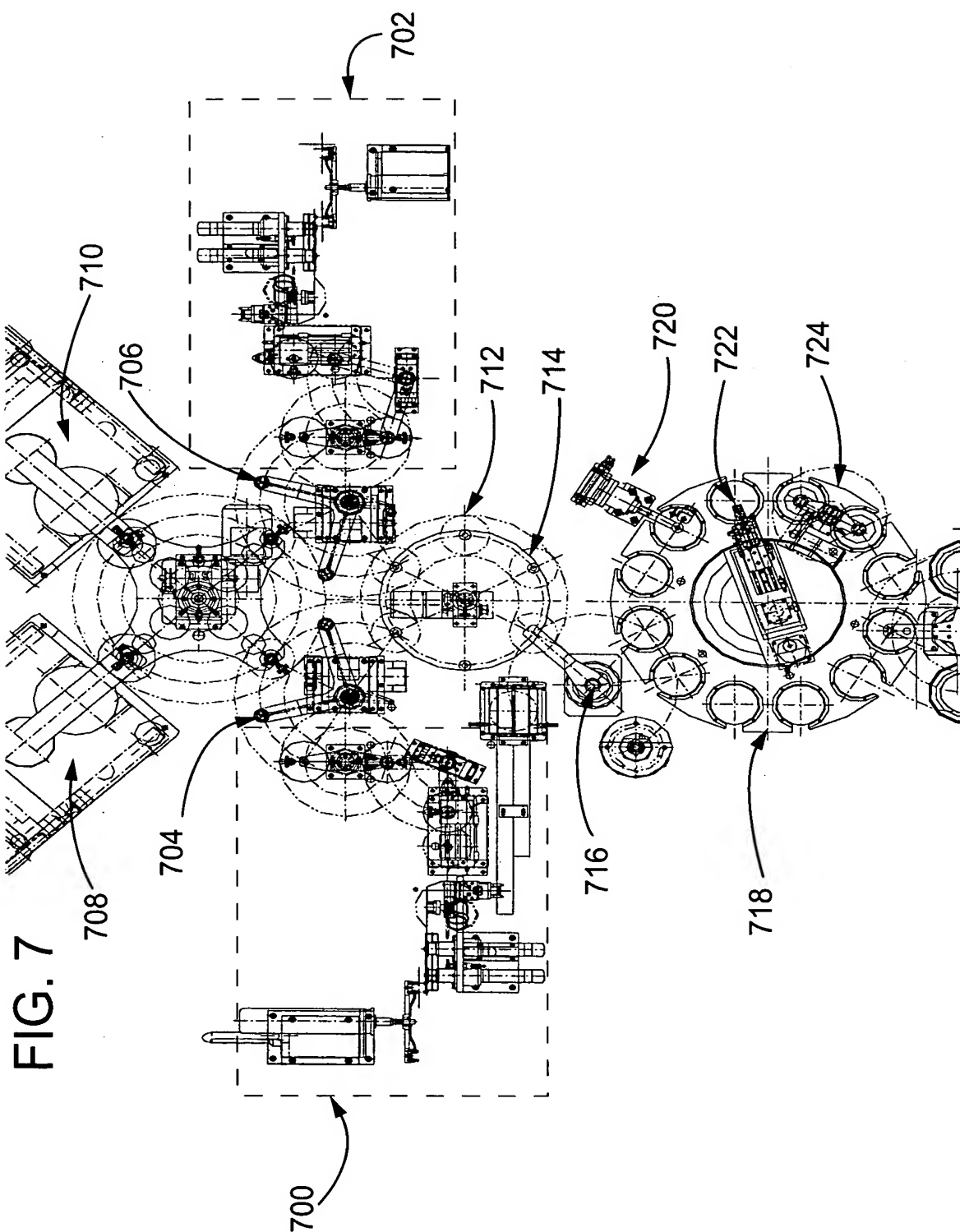
**For DVD 14**

**Layer 0 (disc A)**  
**Partial Reflect Layer (disc A)**  
**1<sup>st</sup> Bonding Layer (disc A)**  
**100% Reflect Layer (disc A)**  
**Protective Coating**  
**2<sup>nd</sup> Bonding**  
**Protective Coating**  
**100% Reflect Layer (DVD 5)**  
**Layer 0 (DVD 5)**

**(2 layers readable from this side)**  
0.55 mm Polycarbonate  
Gold/Silver  
Bonding Lacquer  
Aluminum (Image of layer 1)  
PC Lacquer  
Cationic Bonding  
PC Lacquer  
Aluminum  
0.55 mm Polycarbonate  
**(1 layer readable from this side)**

**FIG. 6B**





# Replication Process

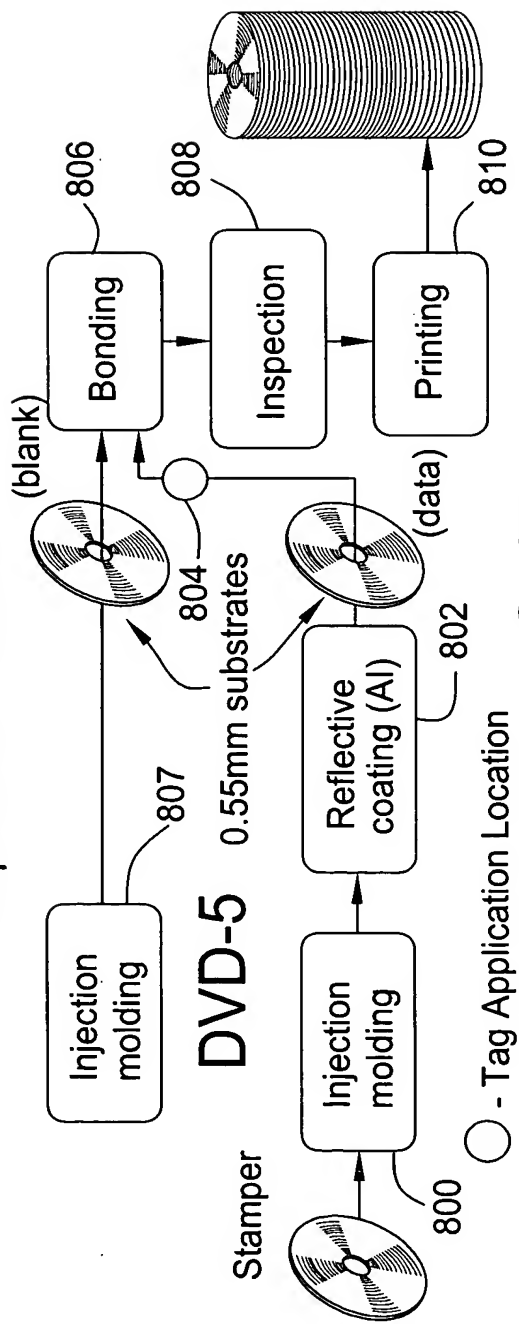


FIG. 8A

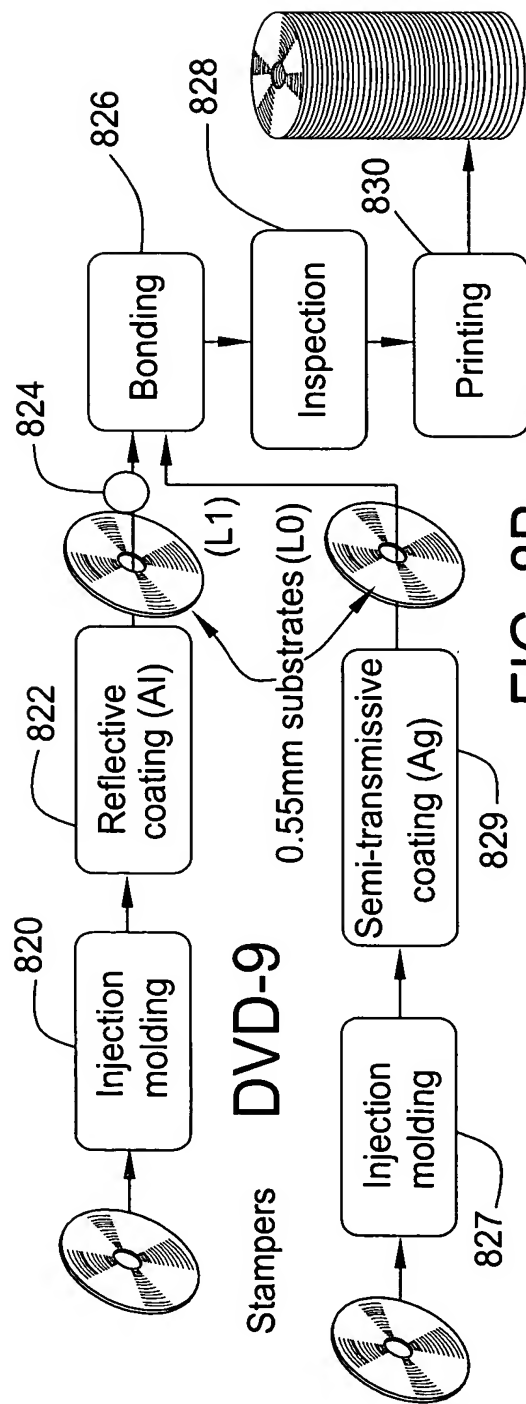


FIG. 8B